

**FOR IMMEDIATE RELEASE*****CDF Receives Six Sigma Certification***

Plymouth, MA, March 20, 2006- CDF Corporation, a quality manufacturer with over 30 years experience as a leader in plastic [liners](#) used in many of the world's most popular containers, is proud to announce that Tom McCarthy and Jim Plunkett of the IBC division have been certified as Six Sigma Black Belts.

The [IBC](#) division of CDF is using Six Sigma, a measurement scale that compares the output of a process with customer requirements, in an effort to design, manage and improve its core business process. The statistical representation of Six Sigma describes quantitatively how a process is performing. To achieve Six Sigma, a process must not produce more than 3.4 defects per million opportunities. A defect is defined as anything outside of customer specifications. A Six Sigma opportunity is the total quantity of chances for a defect.

The fundamental objective of the Six Sigma methodology is the implementation of a measurement based strategy that focuses on process improvement and variation reduction through the application of improvement projects. Tom McCarthy and Jim Plunkett have been trained in the DMAIC methodology. DMAIC refers to a data-driven quality strategy for improving processes and is an integral part of the company's Six Sigma Quality Initiative. At CDF, the DMAIC methodology will be utilized to help solve customer problems, reduce internal defects, evaluate changes in products, qualify new materials, determine process capabilities and optimize process capability through utilization of design of experiments.

**About CDF Corporation**

[CDF Corporation](#), a family-owned company, has maintained an energetic, entrepreneurial approach to doing business, since its inception in 1971. This philosophy is seen every day in its commitment to personalized service, rapid response to customers' needs and flexibility in the design and manufacture of products that provide cost-effective solutions to container problems. CDF Corporation is located in Plymouth, Massachusetts, with distribution throughout the United States and Canada. For more information, visit <http://www.cdf1.com>.

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